Work Order June-19-12 8:01:2			*8594	48*				Page 1
Revision ID:	350-567-113 eplacement Window, Extra Large		Accept	*N900040	1100*	Setup	Start Stop	*NS1* *NS2*
Start Date: 19	7/06/2012 Start Qty: 1.00	*1*		Cust Item ID:				
Required Date: 03. Reference:	/07/2012 <b>Req'd Qty:</b> 1.00	*1*		Customer:				
Approvals: P	rocess Plan: MLJ	Date: 12 06 Date:	↑ Tooling: SPC (Y/N):	Date:		Run	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID Tool #	Plan Acce Code Qty	ept Rej Qty		Reject Insp. Number Stamp
Draw Nbr	Revision Nbr			<del></del>				
IIN-D350-567	Rev D	•						
*100 *100* DC Document Control	DOCUMENT CONTR <b>Memo</b> Photocopy	OL SOL SOL POLITION OF THE PROPERTY OF THE PRO	0.00 0.00 PPPD350-567-113 CF	16003 Sizlocolze		<b>b</b>	40	MUJ 12-6-2
110 *110* Packaging	Packaging <b>Memo</b>		0.00					12/16/16
Packaging	Pick Packi	ing Kit RE DT 8439 TEMPLATE I	S INCLUDED***					
120	QC4- 100% Inspect kit	s for completeness	0.00	l		-		
*120*	Momo		0.00	7/04/25	(4	O		

Quality Control

Dart Aerospace	Ltd
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W/O:			WO	RK ORDER CHANGE	S			•	•
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	jory:	NCR: Yes	No <b>DQ</b>			
	R	esolution:	Disposition	:	QA: N/C Cld	sed:		Date:	·
NCR:			WORK ORDE	ER NON-CONFORMAL	NCE (NCR	)			
DATE	STEP	Description of NC	Corrective Action Section B Initial Action Description				cation	Approval	Approval
		Section A	Chief Eng	Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector
									,

\*85948\*

Page 2

June-19-12 8:01:24 AM D350-567-113 Item ID: Accept \*N900040100\* Setup Start **Revision ID:** Item Name: Replacement Window, Extra Large **Start Date:** 19/06/2012 Start Oty: 1.00 **Cust Item ID: Required Date:** 03/07/2012 Reg'd Oty: 1.00 **Customer:** Reference: Run Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_ Tooling: Date: Stop QC: \_\_\_\_\_ Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp 130 0.00 Packaging \*130\* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPPD350-567-113 Location: PPP Rev: 140 QC21- Final Inspection - Work Order Release 0.00 12/6/28 TY 1206-28 \*140\* QC 0.00 Memo Quality Control

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W/O:			W	ORK ORDER CHANG	ES				•
DATE	STEP	PF	ROCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cat	egory:	_ NCR: Yes	CR: Yes No DQA: Da			
Resolution:			Dispositi	on: '	_ QA: N/C	Closed:		Date: _	<u></u>
NCR:	,		WORK OR	DER NON-CONFORM	ANCE (NC	R)			
0.47		Description of NC		Corrective Action Sect	ion B	Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	K Sect	tion C	Chief Eng	QC Inspector
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		1						1	\$

## Picklist Print

June-19-12 8:01:28 AM

Work Order ID: 85948

\*85948\*

Parent Item:

D350-567-113

\*D350-567-113\*

Parent Item Name: Replacement Window, Extra Large

**Start Date:** 19/06/2012

**Required Date:** 03/07/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 04-08-24 New Issue JLM

1	IPP Rev:B 08-10-	07 as per revD	DD ve	rified by:								
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
*212-12* Receptacles		Purchased	No			110	Each	130.0000	**	<b>5</b> ()		d
				<u>Location</u> ST380	120077 121827	<u>Loc</u>	Oty 130 20 110	Loc Code	_ 7	<b>a</b>	-	
2600-6 *2600-6* Camlock Stud		Purchased	No	_		110	Each	32.0000	**		-	4
				Location ST380	120077 12 <u>155</u> 6	<u>Loc</u>	Oty 32 8 24	Loc Code	<u> </u>	13	-	
*2600-LW *2600-LW Camloc Retaining Washer	*	Purchased	No	•		110	Each	152.0000	**	12	1	12/6/275

<b>Location</b>	Loc Qty	Loc Code
ST380	149	
121524	149	
ST381	1	
121287	1	
ST398	2	
120648	2	

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W/O:			WO	RK ORDER CHANG	ES	· · · · · · · · · · · · · · · · · · ·			•	<u> </u>
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		· ·								
Part No: PAR #: Fault 0			Fault Cate	gory:	_ NCR: Y	es N	o DQ/	<b>4</b> :	Date:	
,	Resolution: Disposition:				_ QA: N/	C Clos	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	ICR)				
DATE	STEP	Description of NC		ion B		Verific	ation	Approval	Approval	
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Si	gn & Oate	Secti	on C	Chief Eng	QC Inspector
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Picklist Print June-19-12 8:01:28 AM	=					Page 2
Work Order ID: 85948  Parent Item: D350-567-113  Parent Item Name: Replacement Window, Extra Large	*[	5948* )350-567-1	113*	Start Date: Start Qty:	$\sim$	equired Date: 03/07/2012
*AN526C832R9 Purchased  *AN526C832R9*	No		110 Each	246.0000	21	equired Qty. 1.00
		Location ST346 120181 121556 ST347 118983	Loc Oty 237 21 216 9	<u>Loc Code</u>	21	
AN960JD8 NAS1149DN832 Purchased	No	110903	110 Each	0.0000	42	4
*ANGGOID8*				**		MIZBYZZ
D2463 Manufacture *D2463* Seal	ed No		110 f	554.9074 7.16	6 7.543158	
1x (52463-0860 as per dwg) CUT TO 86.00"		Location ST404 72232 79478 83542	Loc Oty 554.90737 15.38 39.52737 500	Loc Code	79 9/78	
*D3290-041 * Replacement Window Assembly	ed No		110 Each	6.0000		10/27 N
		Location ST218 73721 79360 82838 ST219	Loc Oty 5 2 1 2	Loc Code	<u></u>	
June-19-12 8:01:28 AM	·· <u>-</u>	79360 Shop Pa	l acket Print			Page 2

W/O:			W	ORK ORDER CHANGI	ES				· 3 e
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		*							
			<del></del>						
Part No	Part No: PAR #: Fault Category: NCR: Yes No DQA: Da								
	R	Resolution: Disposition: QA: N/C Closed:							
NCR:		•	WORK OR	DER NON-CONFORMA	NCE (NCR	)			
DATE	STEP	Description of NC	of NC Corrective Action Section B Verification			Approval	Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector
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Purchased

No

 Location
 Loc Qty
 Loc Code

 ST300
 107

 121524
 107

110

Each

107.0000

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W/O:			V	VORK ORDER CHAI	NGES			,	4	
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	3									
Part No	*	PAR #:	Fault Ca	tegory:	NCR:	Yes N	lo <b>DQ</b>	<b>A</b> :	_ Date: _	<del></del>
	Re	esolution:	Disposit	ion: '	QA: I	WC Clos	sed:		Date: _	
NCR:			WORK OR	DER NON-CONFOR	MANCE	(NCR)				_
DATE	STEP	Description of NC		+	Section B	0'	Verific	ation	Approval	Approval
	U.L.	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Section	on C	Chief Eng	QC Inspector
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## **PARTS LIST** 5.0

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X	-017	-025	-021	-111	-117	D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
<b>├</b> ^	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			Х			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				Х		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					Х	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
<del>  '</del>	<u> </u>	1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1	T	1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Oty   Oty   Oty   Oty   Oty   Oty   Oty   Oty   Oty   Oth   Oth			- t- \				
X   D350-567-013   REPLACEMENT WINDOW KIT (SMALL)			<b>∀</b> Qtÿ				
X   D350-567-023   REPLACEMENT WINDOW KIT (LARGE)		-023	-1413∖	-115	-031		
X   D350-567-113   REPLACEMENT WINDOW KIT (EXTRA LARGE)	X						
X		X					
X   D350-567-031   INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)			Х				
SLIDING DOOR COMPATABLE    1				X		D350-567-115	
D2125   REPLACEMENT WINDOW, SMALL					Х	D350-567-031	
1	i 1						(SLIDING DOOR COMPATABLE)
1						D2126	DEDLACEMENT WINDOW SMALL
D3290-041   PREPLACEMENT WINDOW ASSEMBLY, EXTRA LARG	1						
1		1			· · · · · · · · · · · · · · · · · · ·		
1			71-			D3290-041	PREPLACEIVIENT WINDOW ASSEMBLT, LATRA LARGE
1	- 1	****				D2126-0600	SEAL
1	· · ·	1					NEOPRENE SEAL
9			1				
9 /12		q					1/4 TURN FASTENER
9 / 12 212-12_ RECEPTACLE  22	<del> </del>						WASHER
22	<b> </b>						RECEPTACLE
44						AN526C832R9 -	SCREW (OR AN526C832-9, OR MS51957-126)
22						AN960JD8	WASHER
18			16				NUT (OR MS21042-08)
2 SQ.						MS20426AD3-5 4	
YD	250					N/A	29.70z 7781 'S' GLASS UNIVERSAL WEAVE
1 D2463-0450 NEOPRENE SEAL 1 D3210-1 DOUBLER 1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3213-041 DOOR ASSEMBLY 1 D3293-1 DOUBLER 1 D3294-1 BRACKET 1 D3294-1 BRACKET 1 D3295-041 FLOOR WINDOW 1 D3295-041 FLOOR WINDOW 1 D3296-041 DOOR ASSEMBLY 1 D3296-041 DOOR ASSEMBLY 1 D3463-0530 NEOPRENE SEAL 9 8 AN526C632R12 SCREW (OR AN526C632-12, OR MS51957-32) 9 8 AN960JD6 WASHER 9 8 MS21042L06 NUT (OR MS21042-06) 2 40 MS20470AD4-5 RIVET							
1 D3210-1 DOUBLER 1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3213-041 DOOR ASSEMBLY 1 D3293-1 DOUBLER 1 D3294-1 BRACKET 1 D3294-1 BRACKET 1 D3295-041 FLOOR WINDOW 1 D3296-041 DOOR ASSEMBLY 1 D3296-041 DOOR ASSEMBLY 1 D2463-0530 NEOPRENE SEAL 9 8 AN526C632R12 SCREW (OR AN526C632-12, OR MS51957-32) 9 8 AN960JD6 WASHER 9 8 MS21042L06 NUT (OR MS21042-06) 2 40 MS20470AD4-5 RIVET							
1 D3211-1 BRACKET 1 D3212-1 FLOOR WINDOW 1 D3213-041 DOOR ASSEMBLY 1 D3293-1 DOUBLER 1 D3294-1 BRACKET 1 D3295-041 FLOOR WINDOW 1 D3295-041 FLOOR WINDOW 1 D3296-041 DOOR ASSEMBLY 1 D2463-0530 NEOPRENE SEAL 9 8 AN526C632R12 SCREW (OR AN526C632-12, OR MS51957-32) 9 8 AN960JD6 WASHER 9 8 MS21042L06 NUT (OR MS21042-06) 2 40 MS20470AD4-5 RIVET							
1 D3212-1 FLOOR WINDOW   1 D3213-041 DOOR ASSEMBLY   1 D3293-1 DOUBLER   1 D3294-1 BRACKET   1 D3295-041 FLOOR WINDOW   1 D3296-041 DOOR ASSEMBLY   1 D2463-0530 NEOPRENE SEAL   9 8 AN526C632R12 SCREW (OR AN526C632-12, OR MS51957-32)   9 8 AN960JD6 WASHER   9 8 MS21042L06 NUT (OR MS21042-06)   2 40 MS20470AD4-5 RIVET   1 D2463-0530 NEOPRENE SEAL   1 D2463-0530 NEOPRENE SEAL   1 D2463-0530 NEOPRENE SEAL   1 D3296-041 N			L		1	D3210-1	
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1         D3293-1         DOUBLER           1         D3294-1         BRACKET           1         D3295-041         FLOOR WINDOW           1         D3296-041         DOOR ASSEMBLY           1         D2463-0530         NEOPRENE SEAL           9         8         AN526C632R12         SCREW (OR AN526C632-12, OR MS51957-32)           9         8         AN960JD6         WASHER           9         8         MS21042L06         NUT (OR MS21042-06)           2         40         MS20470AD4-5         RIVET					1		
1   D3294-1   BRACKET   1   D3295-041   FLOOR WINDOW   1   D3296-041   DOOR ASSEMBLY   1   D2463-0530   NEOPRENE SEAL   9   8   AN526C632R12   SCREW (OR AN526C632-12, OR MS51957-32)   9   8   AN960JD6   WASHER   9   8   MS21042L06   NUT (OR MS21042-06)   2   40   MS20470AD4-5   RIVET					1		
1 D3295-041 FLOOR WINDOW 1 D3296-041 DOOR ASSEMBLY 1 D2463-0530 NEOPRENE SEAL 9 8 AN526C632R12 SCREW (OR AN526C632-12, OR MS51957-32) 9 8 AN960JD6 WASHER 9 8 MS21042L06 NUT (OR MS21042-06) 2 40 MS20470AD4-5 RIVET				1			
1 D3296-041 DOOR ASSEMBLY 1 D2463-0530 NEOPRENE SEAL 9 8 AN526C632R12 SCREW (OR AN526C632-12, OR MS51957-32) 9 8 AN960JD6 WASHER 9 8 MS21042L06 NUT (OR MS21042-06) 2 40 MS20470AD4-5 RIVET				1			
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9 8 MS21042L06 NUT (OR MS21042-06) 2 40 MS20470AD4-5 RIVET			<u> </u>	9	88	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
2 40 MS20470AD4-5 RIVET				9	8	AN960JD6	
2 40 MS20470AD4-5 RIVET			1	9	8	MS21042L06	NUT (OR MS21042-06)
115 90 MS20470AD4-6 RIVET				2	40	MS20470AD4-5	
			<del> </del>	115	90	MS20470AD4-6	RIVET
15 20 MS20470AD4-7 RIVET			1		20	MS20470AD4-7	RIVET .

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Revision: D

Date: 08.07.08